

## D de DASSAULT

SAINT-EMILION GRAND CRU

# 2011

#### THE ESTATE

**Situation:** on the northern slopes of Saint-Emilion **Soil:** ancient siliceous and siliceous limestone sand **Grape varieties:** 70% Merlot, 30% Cabernet Franc

Average age of vines: our youngest vines

#### VINEYARD MANAGEMENT

Pruning: double guyot, debuddling

Leaf removal: by hand, on both sides of rows

Green harvesting: if necessary

#### WINEMAKING PROCESS & AGEING

Winemaking: in small stainless vats with

internal temperature control

Malolactic fermentation in stainless vats Ageing: one-year-old barrels and vats

Ageing period: 12 to 18 months depending plots

### PRODUCTION IN 2011

18,000 bottles (estimate)